INTERNATIONAL SEARCH REPORT

Internation Application No PCT/DE2004/002492

			PCT/DE200	4/002492		
A. CLASS IPC 7	B21D43/05 B21D43/10					
According to International Patent Classification (IPC) or to both national classification and IPC						
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols)						
	821K B21J B21D B656	auon symbols)				
Occurrentation searched other than minimum docurrentation to the extent that such docurrents are included in the fields searched						
Electronic data base consulted during the International search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ						
C. DOCUMENTS CONSIDERED TO BE RELEVANT						
Category *	Citation of document, with indication, where appropriate, of the r	relevant passages		Relevant to claim No.		
E	US 2004/261488 A1 (LAUKE ANDREAS ET AL) 30 December 2004 (2004-12-30) paragraphs '0049! - '0057!; claim 13; figures 8-11		1,5,6			
Υ	EP 1 161 317 B (MUELLER WEINGARTEN AG) 12 December 2001 (2001-12-12) paragraphs '0020!, '0032!, '0033!; figures 1,5,6		1,4-6			
Y	EP 0 435 417 A (KABUSHIKIKAISHA ORII) 3 July 1991 (1991-07-03) claim 1; figures 1,6		1,4-6			
A	DE 100 42 991 A1 (MUELLER WEINGARTEN AG) 21 March 2002 (2002-03-21) cited in the application the whole document		1-3			
		-/				
Further documents are listed in the continuation of box C. X Patent family members are listed in annax.						
* Special categories of ched documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or		To later document published after the international filing date or priority date and not in conflict with the application but died to understand the principle or theory underlying the invention I'vertion I'vertion I'vertion cannot be considered to involve an inventive step when the document is taken alone I'vertion cannot be considered to involve an inventive step when the document of particular relevance; the claimed invention cannot be considered to hydrogen inventive step when the				
other means "P" document published prior to the international filling data but		document is combined with one or more other such docu- ments, such combination being obvious to a person skilled in the art.				
	later than the priority date claimed Date of the actual completion of the international search		& document member of the same patent family Date of mailing of the international search report			
22 March 2005		06/04/2005				
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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT				
Category *	Citation of document, with Indication, where appropriate, of the relevant passages	Relevant to claim No.		
A	EP 0 693 334 A (MASCHINENFABRIK MUELLER-WEINGARTEN AG; MUELLER WEINGARTEN AG) 24 January 1996 (1996-01-24) column 4, line 45; figures 18,18,31 column 14, lines 21,22; figure 38	1		
A	US 1 835 579 A (WESTIN DANIEL B) 8 December 1931 (1931-12-08) page 2, lines 20-116; figures 4,5	1		